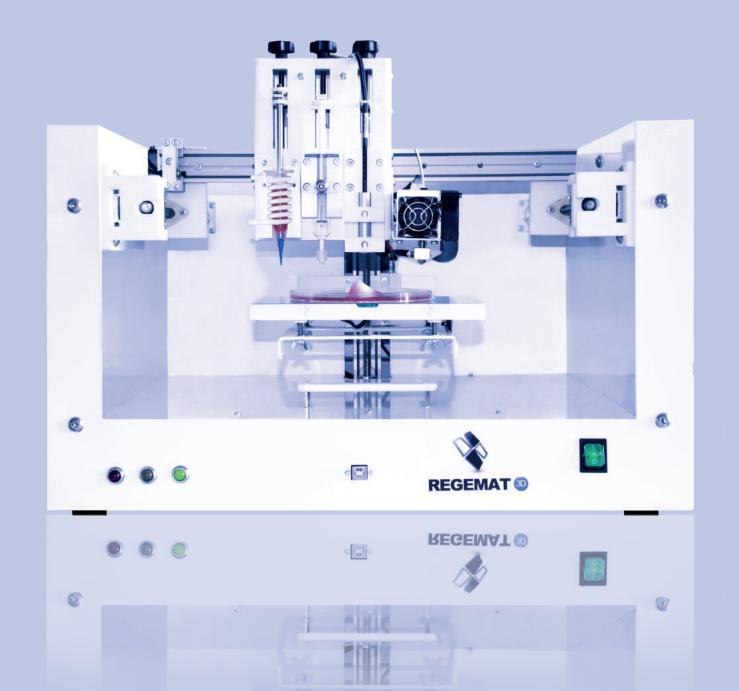


# 310 V1

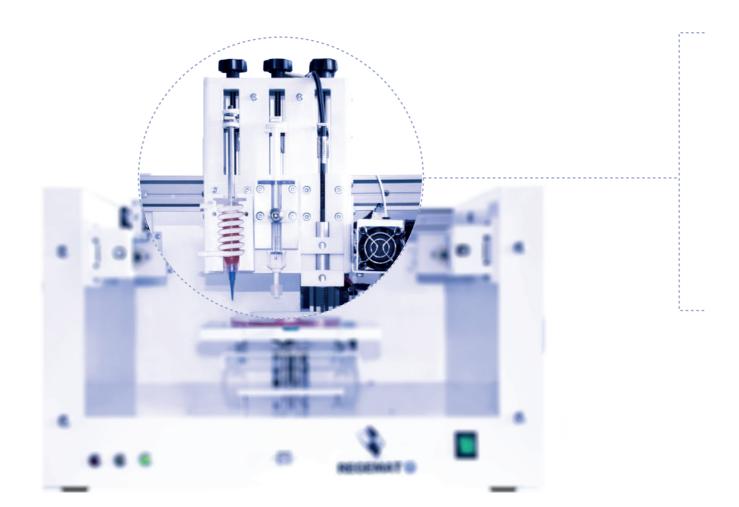


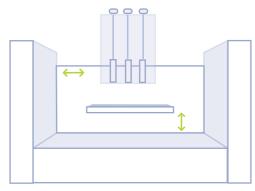
# Modular system ∃IO V ]

Each application requires specific solutions. A modular system has been developed to create an equipment that adapts to the requirements of each investigation.

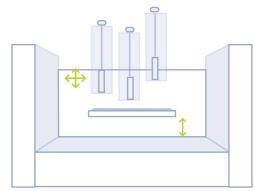
## **Compact / Independent head**

Our heads system enables to include different syringe modules and tools for any application.





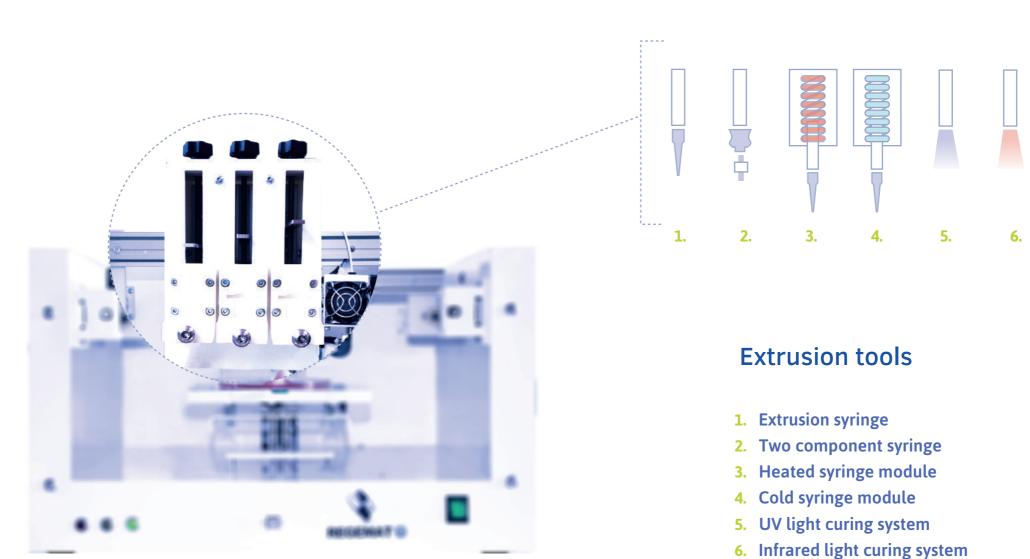
The compact head permits the implementation of four tools with move adjustment in the planes x and y.



The individual head permits the incorporation of three tools with independent move adjustement in the axes X and Y.

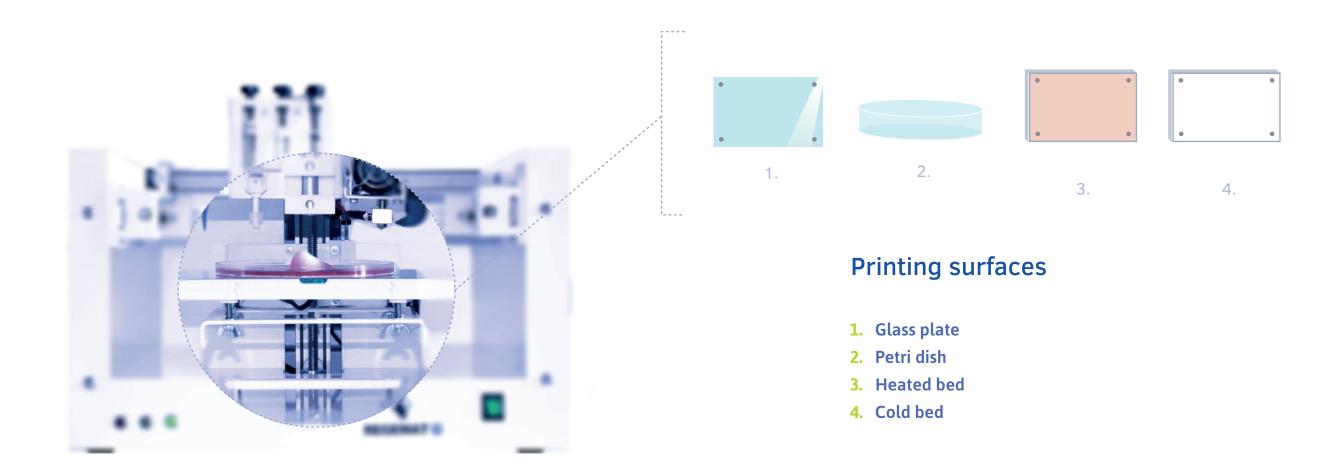
## **Extrusion tools**

We design components adaptable to extrusion tools following the nature and characteristics of the materials. The module can be adapted to the features of the material to extrude.



## **Surfaces**

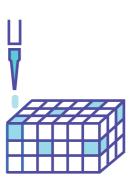
The height of the material output can be adjusted due to the implementation of automated calibration in the axes x, y and z, and the independent movement system in the axis z of the heads.

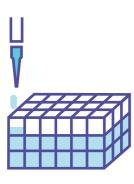


# Technology ∃IO ∨ 1

The implantation of BIO V1 technology has been introduced with the objective of optimizing the process of bioprinting. Our equipment has benn configured for use of technologies as FDM, IVF and IPF







### Fused Deposition Modeling

## **FDM**

This technology enables the modeling of the scaffold with the purpose of creating complex external structures and a meshed internal structure.

In this process of manufacturing by addition, a thermoplastic material comes into contact with the hot surface of an extruder, which gradually deposits each layer of the material.

### Injection Pore Filling

## **IPF**

The IPF technology will conduct a complete injection of bioink ensuring the filling of all the layers of the scaffold after printing.

This technology facilitates the filling of volumes when working with small areas as in case of osteochondral injuries.

### Injection Volume Filling

## **IVF**

The IVF technology enables to select specific layers on which to inject cells into the selected pores. This also permits the injection of controlled amounts that can be even different in each layer.

With this technology, cellular viability and survival are enhanced and guaranteed in extreme conditions, as occurs in works with thremoplastics at high temperatures.

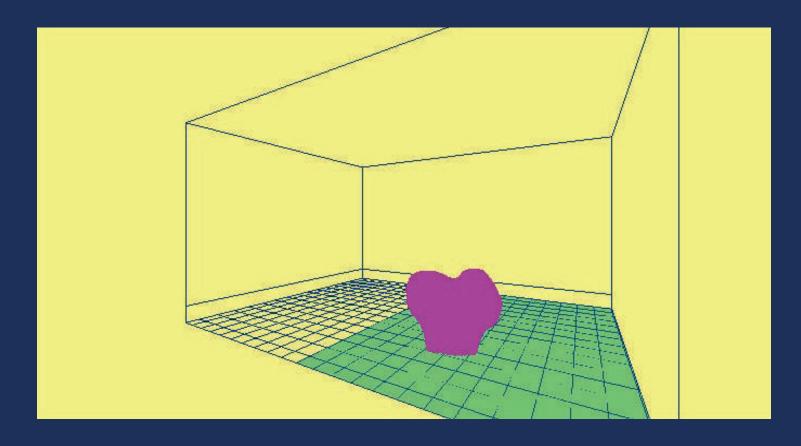
# Software ∃IO \

The development of our own software and hardware has led to the design of a customized equipment that adapts to the specific necessities of each project.

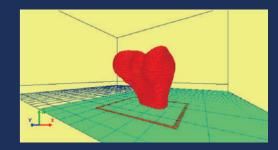
# 3D object preview

Our fully intuitive software facilitates the design of individual structures together with the import of geometries from .stl files.

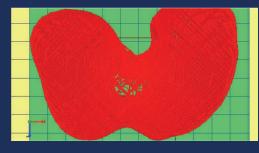
After the design or import of the structure by previewing the piece, we will be able to configure the internal meshed and a wide range of printing parameters.



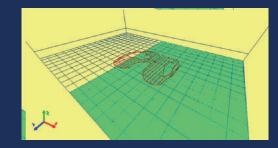
Object in .stl format display



G - Code display



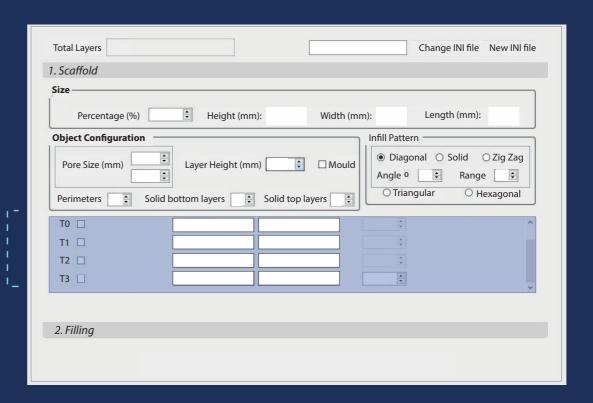
Layered display



**Internal meshed display** 

# Scaffold setting

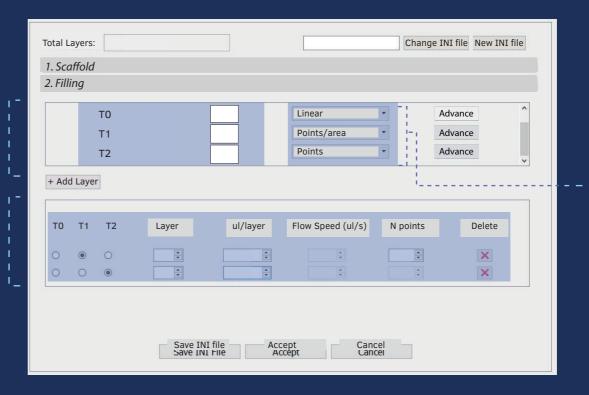
Selection of the layers and perimeters of each tool



# Injection parameters setting

Setting of the syringes for the injection

Selection of the layers for injection



Injection technology

# **Components** ∃IO ∨ 1

The BIO V1 can adapt and customize according to the requirements of each investigation.



### **Cold syringe**

**Drop of the material** 

exchanger

temperature due to a heat

### Two component syringe

### Simultaneous extrusion of two mixed materials to produce an homogeneous

compound

### **UV light curing system**

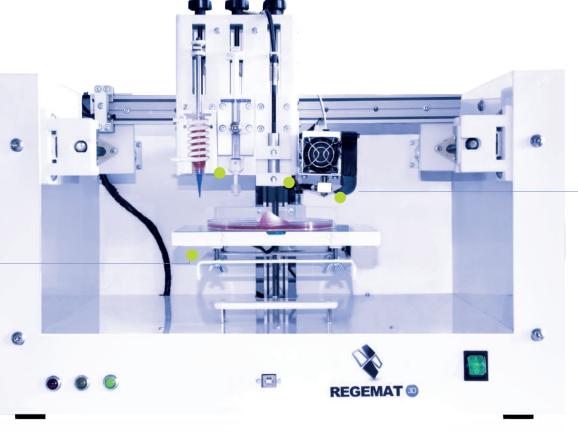
UV light source that falls directly upon the extruded material with automatic or manual control





### Cold/Heated bed

Heat and/or cooling system homogeneous in the whole surface to keep the temperature stable



### Filament extruder

Filament melting system for the creation of scaffold layer by layer

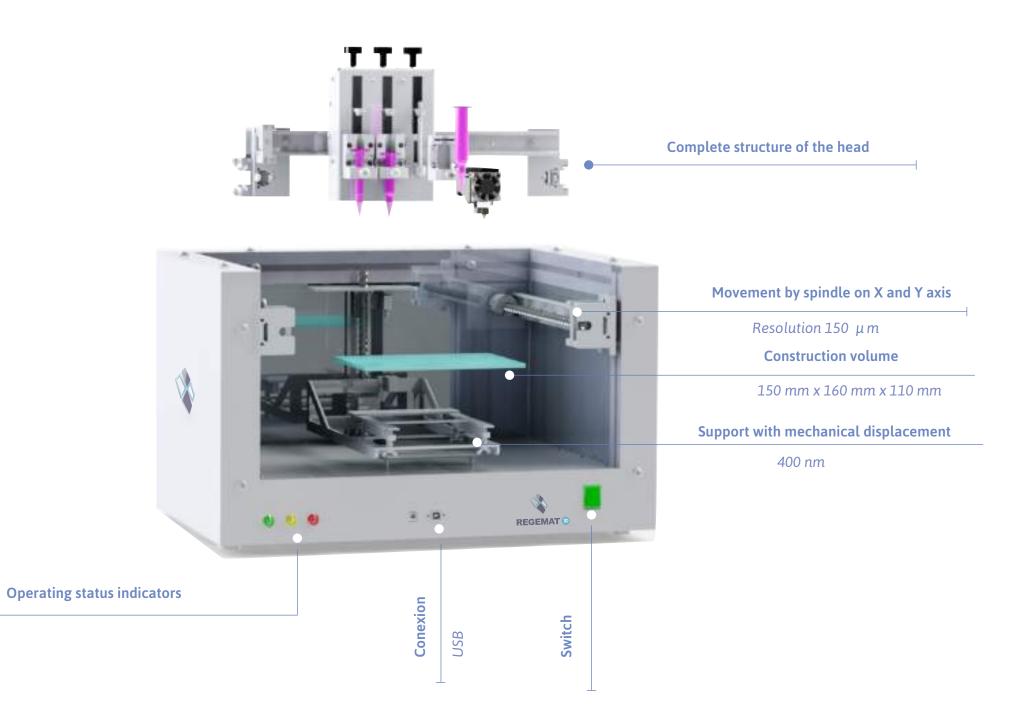




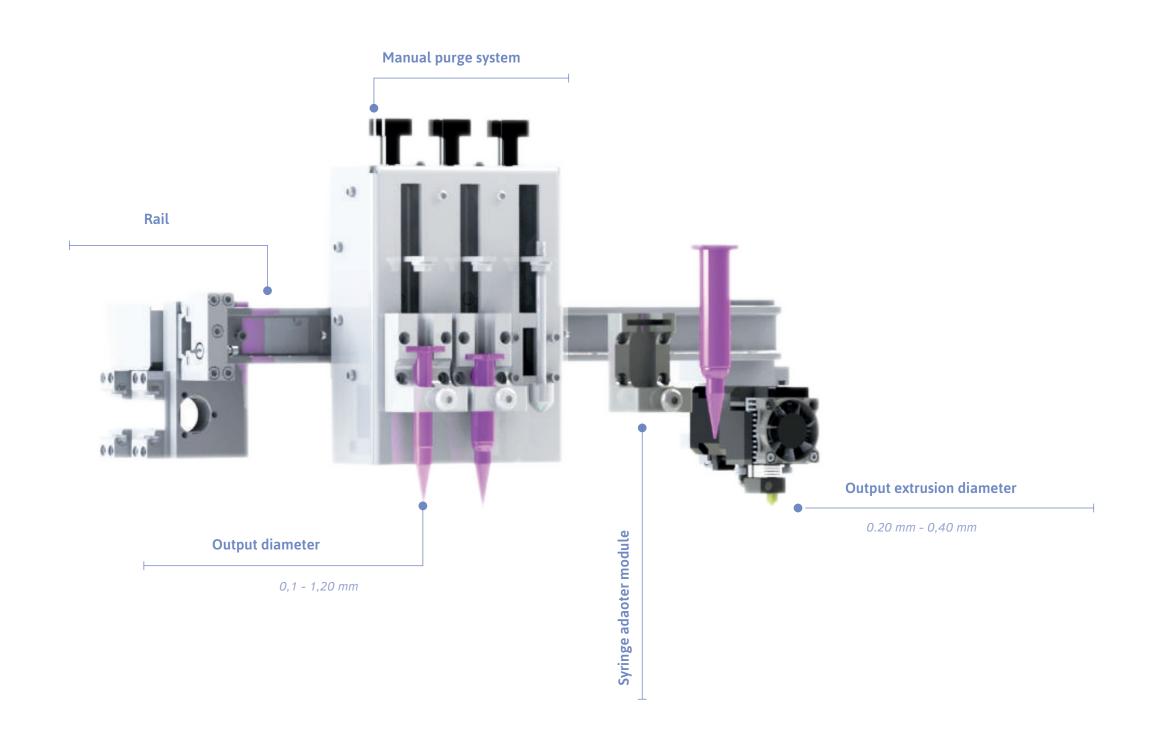
# **Technical specifications** ∃IO ∨ 1

Via a display of the BIO V1 bioprinter and the head of the system, the technical characteristics of the equipment are specified

# **BIO V1 Display**



# **BIO V1 Head Display**







## **Users**



## **Users**







